006254

S442L加强型精确微调四色四工位双轮转四色套印丝印机

S442L enhanced precise micro adjust four color four station double wheel overprinting screen printing machine

本机主要用于精确八色T恤套色印刷，配置四个网框夹头与四个T恤台版工位；

It is mainly used for the four colors T-shirt overprinting,it is configured with four screen frame chucks and eight t-shirt pallet stations;

台版部分与网框部分均可独立360度旋转；操作者可在任意工位上操作；

Both the pallet part and the screen frame part can rotate independently at 360 degree;Users can operate at any station;

每个网框夹头部分均配置手动旋钮微调装置，保证套色对版准确；

Each screen frame chuck is configured with manual micro adjusting knobs, to make sure the overprinting accurate.

每个台版下部均安装可调整加固支撑梁，保证台版更稳定，印刷更精确。

Adjustable reinforced support beam is installed at the bottom of each pallet,and it can make the pallet more stable, the printing more accurate.

如配套烘干机放置在某个台位上进行表面闪烘，2人熟练操作本机，每小时可印刷四色T恤30-50件。

本机为微调旋钮移动网版对标线对标套色，所有网版对标一个台版准确后，其它台版均达到对色准确，即可准确套色印刷。无需每个台版对标套色。

If one dryer is placed on a station to flash dry the surface, two users are familiar with the machine, they can print 30-50 pieces four colors t-shirts each hour .

This machine is manual mobile screen frame to match color,all the screen frames’position is correct to any one pallet , the other one pallet will be correct , then the user can start overprinting.There is no need to correct the position of the color one by one.

本机功能与特点：The functions and characters :

1，网框夹头部分可360度任意旋转；操作者可在任意位置或任意台版工位操作；

The chuck of the screen frame can rotate at 360 degree;Users can operate at any station or any pallet position;

2，操作者可在任意一个台版工位进行所有网板的套色对标，所有网版对标任意一个台版准确后，其它台版均达到对标准确，即可准确套色印刷。无需每个台版对标套色。

Users can finish all the screen frame’s overprinting positioning at any pallet station,

All the screen frames’position is correct to any one pallet , the other one pallet will be correct , then the user can start overprinting.There is no need to correct the position of every pallet.

3，每个网框固定装置均配置8个可对网板进行前，后，左，右微调旋钮，使套色对标更简单，更准确。

Each screen frame fixing device is configured with eight micro adjust knobs. By using the knobs ,user can micro adjust the screen frame from front to back , from left to right .It can make the overprinting more simple and more accurate.

4，每个网框固定装置均配有精确定位卡轮，网框臂上的定位卡铁放置于定位卡轮后紧密贴合，保证印刷精确不偏离。

Each screen frame’s fixing device is equipped wth precise positioning wheel,when the positioning iron on the arm placed in positioning wheel closely, it can ensure the printing precision .

5，每个网框固定装置均配有卡位大轮，网框臂可在两个卡位大轮之间触碰卡位大轮后即可轻松落入金属定位卡轮中，还可防止定位卡铁与金属定位卡轮直接发生碰撞。

Each screen frame’s fixing device is equipped wth big lock wheel, screen frame arm can easily fall into the metal positioning wheel when touch the two big lock wheels ,and it also can prevent the direct collision between the positioning iron and the metal positioning wheel .

6，每个网框固定装置均配有夹头高度定位可调旋钮与网框抬起高度可调旋钮；

Each screen frame’s fixing device is equipped wth adjustable height chuck positioning knobs and adjustable height knobs when lift up the acreen frame ;

7，根据网框重量可通过花篮螺丝调整弹簧张力，以达到网框起落平衡；

According to the weight of the screen frame, spring tension can be adjusted by the basket screws to achieve balance;

8，网框夹头宽度29（11in）厘米；适合网框外径60（24in）厘米以内，网框厚度4厘米（1.6in）内的各种网框；

Screen frame chuck’s width is (11in) 29 cm ; It is suitable for screen frame with outside size within (24 in) 60 cm and screen frame with thickness size is within 4 cm (1.6 in) ;

9，网框夹头可根据承印物高度向上调整5（2in）厘米；

The screen frame chuck can be adjusted up to 5cm(2in) according to the height of the substrate.

10，网框夹头旋钮与专用铝合金压板连固定网框，使压板与网框紧密贴合更加稳定；

Screen frame chuck knob fix the screen frame together with the special aluminum alloy plate, and it can be fit closely and be more stable;

11，台版部分可360度任意旋转；操作者可在任意位置或任意台版工位操作；

The chuck of the screen frame can rotate at 360 degree;Users can operate at any station;

12，台版与台版安装横梁采用可调节高度连接件，使用者可根据需要对台版进行上下3厘米（1in）的调整；

The pallet and pallet installation beam is connected by adjustable height connections,users can

adjust the height of the pallet within 3cm(1in)according to need.

13，台版可通过底部连接件进行前后10（4in）厘米移动。

The pallet can move 10cm(4in)from front to back by the connections at the bottom of the pallet.

14，每个台版下部均安装可调整加固支撑梁，使用者可通过支撑梁底部螺丝进行台版稳定性加固，保证台版更稳定，印刷更精确。

There is reinforced adjustable supporting beam installed at the bottom of each pallet.By tightening the screws at the bottom of the supporting beam,user can make the pallet be more stable,and it can also make sure the printing accurate.

15，本机配置的T恤型台版长55厘米（22in），45厘米（18in），厚度1.8厘米（0.7in）；采用表面三聚氰胺高密度家具板，表面为细微麻面，更适合印刷T恤时涂刮定位台版胶。

T-shirt type pallet of the machine is 55 cm (22 in) long, 45 cm(18in) wide, the thickness is 1.8 cm (0.7 in); Using furniture surface melamine high density board, the surface with small pits, and it is more suitable for printing T-shirt when scraping the pallet glue.

16，机器底部使用五个支撑斜梁使整机更加稳定，配置十个机架支撑脚，可使整机在4厘米（1.6in）范围内进行高度调整。

There are five supporting skew beams at the bottom of the machine .The machine is configured with 10 machine rack supporting feet, and it can adjust the height of the whole machine within 4cm (1.6in) .

17, 本机整体采用高级静电喷涂工艺，各种部件使用不锈钢，铝合金，镀镍和镀锌工艺，耐

腐蚀，不掉色，易清洗，长期保持原色与光洁度，长期使用不生锈。

The machine adopts advanced electrostatic spraying process, various parts using stainless steel,

aluminum alloy, nickel and zinc plating technology. They are corrosion resistance, no fading, easy to clean, maintain color and finish for a long time, and it can use for a long time with no rust.

18, 所有机器内均配置安装本机的全套工具；无需另置其它工具即可完整安装整机；配有安装

示意图与装箱单，各种部件安装位置一目了然；配置本机的安装光盘与基本功能使用方法视频，更

方便使用者安装与更快捷使用本机配置部分易损部件于箱内方便使用者更换。

All machines are configured with a full set of tools to install the machine; There is no need to prepare for other tools to complete the installation; Equipped with installation diagram and the packing list, parts installation location is very clear; All machines are configured with installation CD and operation video, it is more convenient for the user to install and use the machine .There are still spare parts in the box for users to change .

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| **产品编码** | **006254** | **Product Code** | **006254** |
| **产品名称** | **S442L加强型精确微调四色四工位双轮转四色套印丝印机** | **Product Name** | **S442L enhanced precise micro adjust four color four station double wheel overprinting screen printing machine** |
| **海关编码** | **8443192290** | **HS code** | **8443192290** |
| **产品颜色** | **蓝色** | **Product Color** | **blue** |
| **台版尺寸** | **55\*45cm** | **Printing Area** | **20\*24in** |
| **机器使用材料** | **钢板** | **Machine using material** | **steel plate** |
| **机器表面处理** | **静电喷涂** | **Machine surface treatment** | **Electrostatic spraying** |
| **附件材料** | **不锈钢或镀锌，镀镍** | **Attachment material** | **Stainless steel or zinc plating, nickel plating** |
| **机器尺寸** | **216\*216\*95cm** | **Machine size** | **85\*85\*37in** |
| **净重** | **137千克** | **Net weight** | **302lb** |
| **毛重** | **189千克** | **Gross weight** | **417lb** |
| **包装尺寸** | **114.5\*114.5\*127cm** | **Packing size** | **38\*38\*50in** |
| **包装体积** | **1.6立方米** | **Packing volume** | **1.6 m³** |
| **包装材料** | **出口免熏蒸木箱** | **Packing material** | **Export fumigation-free wooden case** |